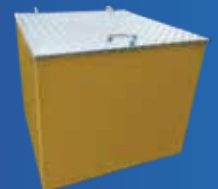
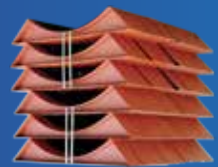
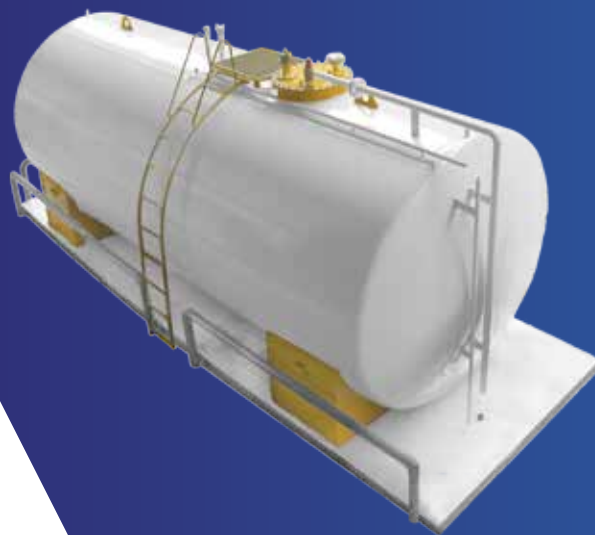


Steel Accessories

for the construction of tanks



- Manholes
- Access shafts
- Access chambers
- Cradles
- Specific tank accessories



Accessories

Manholes

CGH Belgium supplies pressed and machined manholes according to different standards and specifications. Standard diameters are 300, 400, 500 and 600 mm. Threaded sockets or flanges are possible connections. Optionally, the manholes can be equipped with adapters and drop tubes, and can be supplied with bolt and seal kits.



Access shafts

Access shafts are available in round, rectangular and square shapes, with standard or special dimensions, and for all tank diameters.



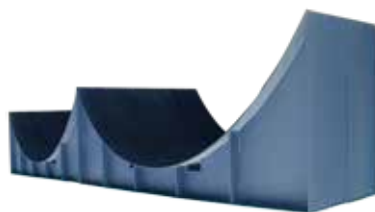
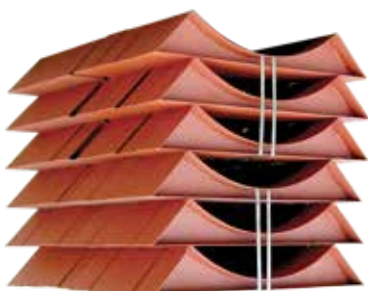
Access chambers

Tank access chambers in sheet steel with anti-corrosion paint protection can be installed underground in the green zone or in the traffic area. They come with or without suitable covers. Some models are height-adjustable to level the cover with the traffic area.



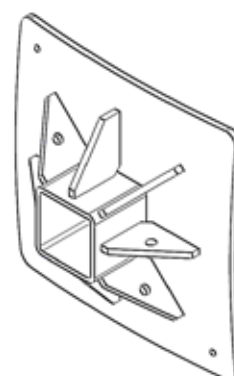
Cradles

CGH Belgium can supply all common tank cradle types according to European standards or customer specifications. Typical tank diameters range from 1250 to 4000 mm. On demand, the cradles can have a layer of anti-corrosion paint.



Additional accessories

Stairs, rail guards and collectors for above-ground tanks, and accessories like tank straps, lifting lugs etc are also available from CGH Belgium.



Machinery and production equipment

Manufacturing quality parts for your tanks

Building upon its long experience in metalworking, CGH Group is permanently maintaining and upgrading its high performance production equipment, to increase the production flexibility while ensuring fast delivery of components for your storage tanks with consistently high quality. A non-exhaustive list of the current production equipment:

- **Mazak AJV 35/80 vertical machining center**
Working area X 2000 mm, Y 800 mm, Z 750 mm, max weight 3000 kg
- **Haco EcoCut 3018 plasma cutter**
Plate max 3000 x 18000 mm, thickness 35 mm or 50 mm from the edge
- **Roundo AB SP-2 flanging machine**
Diameter 400/500/600 mm, thickness 6 mm
- **Haco TS3012 plate shear**
- **Krupp stamping press**
400 T, 1500 x 1500 mm
- **Krafft FH46EP 160T brake press**
Sheet length up to 4000 mm
- **Welda HPK100 profile and section bending machine**
Flat bars 100 x 20 mm on diameter 1000 min,
T-bars 90 x 10 mm on diameter 1000 mm min
- **Leifeld PLB1600N spinning lathe**
Max spinning diameter 3200 mm
- **MIG.O.MAG PlasmaJet 350SPS-K plasma sheet welder**
L 6000 mm, thickness 8 mm
- **Saro Tirgoviste SPA1000 Centre lathe**
Max diameter 1060 mm
- **Webo BR70H/E666/25 radial drill**
Radius 1400 mm, hole diameter 100 mm
- **Mubra KBL13 133/24406/20 shearing machine**
- **Cloos automatic welding line**
- **Motoman welding robot**
- **AMR automatic neck welding machine**
Double-sided welding of necks DN 600 up to DN 1000



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